

(1) PH10-69 (1) PH10-38 (2) PH10-30 (2) PH14-30	(6) PM10-14 (4) PH10-125-C (4) PH10-136-C	(14) Q-Tips (1) Banking Soda (1) Dow Corning	(1) FR-31 (2) FR-14 (2) FR-13 (2) FR-28 (1) FR-09 (4) FR-43 (1) FR-10 (2) FR-29 (2) PM10-16-G-M4 (2) PM10-16-K-M4 (2) PM10-16-W-M4	(1) FR-30-1 (1) FR-30-2 (1) FR-03C (1) FR-04C (1) FR-06C (1) FR-07C	(2) PH10-89 (6) PH10-18 (6) PH10-17 (1) PM10-128-K (1) PM10-128-W (4) PH10-25-C (3) PM10-23 (3) PM10-25 (1) PH10-39 (1) PH10-52 (6) PH10-19 (2) PM10-101 (2) FR-73 (2) PM10-8 (2) PM10-7 (12) PH10-52 (1) PM10-22 (1) PM10-24 (2) PM10-130
(2) PH10-14 (2) PH10-13 (2) PH10-3 (2) PM10-26 (4) PH10-7 (2) PH10-8 (2) PH10-11 (2) PM10-9 (6) PH10-8-M4 (4) PM10-16	(2) PH10-76 (2) PH10-73 (1) PH10-75 (1) PH10-74 (2) - O (2) - D (2) - M (1) - Blank PH10-77 (1) Water (1) Soda (2) PH10-32 (2) FR-42		(1) FR-77-M4 (1) PH10-52 (1) PM10-5-M4 (1) PM10-5 (1) PH10-112 (1) PH10-36 (1) PH10-109 (1) PH12-109 (1) PH14-109	(2) PH10-9-1HR (2) PH10-9-1HL (4) PH10-9-2H. (2) PH10-9-3HR (2) PH10-9-3HL (1) PH10-9-4HR (1) PH10-9-4HL	(2) FR-77-M4 (2) PH10-52 (1) FR-30-1-M4 (1) FR-30-2-M4 (1) FR-60C (1) FR-61C
(4) PH10-9-4HS # 4 (1) PH10-9-4HS # 3 (2) PH14-11 (2) S3-FH-10 (6) PH10-139 (2) PM10-139-M4	(1) PH10-83 (2) PH10-84		M4 PARTS		

M4 PARTS KIT

Part number	Descriptions
PH10-69	Juice Diffuser Ring - Series 2.5 & III
PH10-38	Parts Kit - Series II Post Mix
PH10-30	O-ring Diffuser (Push-on)
PH14-30	O-ring Diffuser (Twist Lock) (New)
PH10-14	1Handel Heel Screw
PH10-13	1/2Handle Heel Screw
PH10-3	Button Plate Screw
PM10-26	Locator Pin
PH10-7	Bottom Plate Screw (PX-26 and PX-27)
PH10-8	Butterfly retainer
PH10-11	Tube Retainer Post
PM10-9	1/4 Straight Input Fitting (standard)
PH10-8-M4	Mark 4 Butterfly Plate Retainer Washer
PM10-16	Kwik Klip, wire type
PH10-9-4HS # 4	Plate - 4Hole - Right Hand

PH10-9-4HS # 3	Plate - 4Hole - Left Hand
PH14-11	
S3-FH-10	
PH10-139	Screw - 6x32x7/16 Stainless Phillips head
PM10-139-M4	Mark 4 Standard Module Clip Insert
PM10-14	O-ring Input / Interconnect Fitting (PRIOR PM10-21, PX-18)
PH10-125-C	Locking Access Plug Assy. (includes plug, spring & o-ring - assembled)
PH10-136-C	O-ring Diffuser (Push-on)
PH10-76	Oval Snap on Button (Soda/Water)
PH10-73	Buttons (Regular)
PH10-75	Snap on button - long
PH10-74-019	Button Caps (O) - Orange/Black
PH10-74-006	Button Caps (D) White/Black
PH10-74-017	Button Caps (M) White/Black
PH10-74-BLANK	No letters
PH10-77-501	Oval Snap on Button Cap (WATER)
PH10-77-500	Oval Snap on Button Cap (SODA)
PH10-32	Soda/Water Button Foot Ext.
FR-42	Cover Screw - Black Nylon
PH10-83	Syrup Separator with Plug
PH10-84	Molded Syrup Separator Washer (gasket)
Q-TIPS	
Banking Soda	
Dow Corning	
FR-31	Brix Screw Insert (Includes Brix Screw)
FR-14-E	Tube Retainer (&S/S Cyl. Seal) O-Ring EPDM FDA GRADE
FR-13-E	Adjusting Screw O-Ring EPDM FDA GRADE
FR-28	Cylinder Seal O-Ring (For CERAMIC)
FR-09	Retainer Tube
FR-43	Screw, 8-32 x 7/16 Phil, Truss, General screw
FR-10	Adjusting Screw
FR-29	Tension Adjusting Spring
PM10-16-G-M4	Kwik klip. M4, Green
PM10-16-K-M4	Kwik klip. M4, Black
PM10-16-W-M4	PM10-16-W-M4
FR-77-M4	
PH10-52-E	O-ring. Secondary Water Brix Screw (PRIOR PH10-20, PX-10) - EPDM FDA GRADE
PM10-5-M4	Mark 4 Input Module
PM10-5	Input Module #1
PH10-112	M4 Stem Seal O Ring Insert and Removal Tool
PH10-36	Brass O-Ring Tool
PH10-109	10-Button Reinforced Stem O-Ring Retaining Plate (H-Plate)

PH12-109	12-Button Reinforced Stem O-Ring Retaining Plate (H-Plate)
PH14-109	14-Button Reinforced Stem O-Ring Retaining Plate (H-Plate)
FR-30-1	Flow Regulator Input Module #1
FR-30-2	Flow Regulator Input Module #2
FR-03C	Ceramic Soda Water Piston
FR-04C	Ceramic Soda/Water Cylinder
FR-06C	Ceramic Syrup Piston
FR-07C	Ceramic Syrup Cylinder
PH10-9-1HR	Plate - 1Hole - Right Hand
PH10-9-1HL	Plate - 1Hole - Left Hand
PH10-9-2H	Plate - 2Hole
PH10-9-3HR	Plate - 3Hole - Right Hand
PH10-9-3HL	Plate - 3Hole - Left Hand
PH10-9-4HR	Plate - 4Hole - Right Hand (special plate)
PH10-9-4HL	Plate - 4Hole - Left Hand (special plate)
PH10-89	Valve Stem - Santoprene (PRIOR PH10-70)
PH10-18	Ferrule Caps
PH10-17	Tube Ferrule
PM10-128-K	Cam shut off screw. M4, black, syrup positions
PM10-128-W	Cam shut off screw. M4, white, S/W positions
PH10-25-C	
PM10-23	Lock Rings A (White) - for PM10-22
PM10-25	Lock Rings B (Red) - for PM10-24
PH10-39	Secondary Water Brix Screw
PH10-52	O-ring. Secondary Water Brix Screw (PRIOR PH10-20, PX-10) - EPDM FDA GRADE
PH10-19	Tube Seal O-Ring - FDA GRADE (PRIOR PH10-26)
PM10-101	Shut-off screw assembly
FR-73	
PM10-8	Shut-off Screw
PM10-7	Brix Screws
PH10-52	O-ring. Secondary Water Brix Screw (PRIOR PH10-20, PX-10) - EPDM FDA GRADE
PM10-22	Interconnect Fitting A - soda/water position
PM10-24	Interconnect Fitting B - sirup position
PM10-130	Mark 4 Cap Type Shutoff Screw O-ring
FR-77-M4	
PH10-52	O-ring. Secondary Water Brix Screw (PRIOR PH10-20, PX-10) - EPDM FDA GRADE
FR-30-1-M4	Flow Regulator Input Module #1 - M4
FR-30-2-M4	Flow Regulator Input Module #2 - M4
FR-60C	Ceramic High Yield Diet Piston
FR-61C	Ceramic High Yield Diet Cylinder